Work Order ID 64040

November 23, 2010 12:48:05 PM

Item ID:

D3942-3

Revision ID:

Start Date:

Item Name:

Clip 11/23/10

Required Date: 11/25/10

ECN10-646 Reference:

Approvals:

Process Plan:

QC:

Accept

Tooling:

SPC (Y/N):

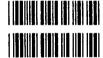
Set Up/

Run Hours



Setup Start





Cust Item ID: **Customer:**

Date: Date: Start

Stop



Accept Tool ID Tool # Plan Code Oty

Reject **Qty**

Run

Reject Number

Insp. Stamp

Sequence ID/ Work Center ID **Draw Nbr**

Operation Description

Revision Nbr

Start Oty: 89.00

Reg'd Qty: 89.00

D3942

Rev A

Small Fab Small Fab

Memo

PULL FROM STOCK:

D3942-3 B61301

SCRAP/DESTROY PARTS PER ECN10-646

Date:

Date:

150

QC21- Final Inspection - Work Order Release

0.00

0.00

0.00



Quality Control

Memo

0.00

10/11/26 St)

Picklist Print

November 23, 2010 12:48:04 PM

Work Order ID: 64040

Parent Item:

D3942-3

Parent Item Name: Clip

Start Date: 11/23/10

Required Date: 11/25/10

Start Qty: 89.00

Required Qty: 89.00

Comments:

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Primary Bin Item Location Last Location Route Seq ID

Unit of

Qty on Measure Hand

Qty per Kit Total

Qty

Date Issued Status

D3942-3

Manufactured

No

0.0000 Each

Clip

Qty

Issued

November 23, 2010 12:39:18 PM

Criteria:	Item ID: d3942-3 All Locati	ons All Warehouses	All Quantity				
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D3942-3 Clip	Main Warchouse ST098	61301	9/14/10	89.0000	QC21		
			Total:	89.0000			

Dart Aer	ospace	Ltd
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	-										
W/O:	·		W	ORK ORDER CHAN	GES						
DATE	STEP	PR	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
,											
:											
Part No	:	PAR #:	Fault Ca	egory:	NC	R: Yes	No DQ/	4:	Date:		
				Disposition:			·				
NCR:			WORK ORI	DER NON-CONFORM	IANCE	(NCR)				
DATE	STEP	Description of NC Section A		Corrective Action Section			Verific	ation	Approval	Approval	
DAIL	J.L.		Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector	
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NOTE: Date & initial all entries

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

·				14000	40.44.40		
Date: 10.11.19 Job No.:	P0027	9	ADR Yes/No: Y	ADR Date:	10.11.19	ECN #: 1	10- 646
Product No.: D412-760			Created By: HS Checked By:	Approved By: General Manag	or moroval:	NIA	
Product Name: Interior Protector Kit			Checked By:	General Manag	ei Appiovai.	N//	
Distribution Reqd Resp Initia	I / Date		Distribution	Reqd	Resp	Initial /	Date
Production Manager / Coord. Y LL			DQA / QA Coord.	N			
Purchasing Coord. N	-		QC Coordinator	N		j	
Production Engineering Coord. Y EC		Customer Technical Support Y MB/			MB/DS	<u> </u>	
		Marketing Y SW			SW		
		Customer Order Processing N					
							·····
Reason for Change:							1
Customer Feedback indicated that the D3942-3 clip was too sho	τ	· · - · ·					
Documents Affected:							
D3942 Rev. B							
MDL-D412-760 Rev. J							1
							1
				*			i
				A 710 F A O 7 O	ov F	7	
PARTS MUST COMPLY		Х	PREVIOUS PARTS	SATISFACTO	KI L		•
# Quality Assurance Actions	Regd	Resp		Notes		Cor	nplete
		vsp				 	·
1 Notify Previous Customers	N						
2 Notify Eurocopter France	Ŋ					4	
3							
							mpiete
# Engineering Actions	Reqd	Resp		Notes			inbiere
4 Required Documents/Drawings Under Review	N		MDI D440 700 Day 1			HS 1	10.11.19
5 Update Master Document List (MDL) 6 Update Product Compatability Matrix	Y N	HS	MDL-D412-760 Rev. J				3//
7 Create Eurocopter Form (FEE)	N						
8 Notify TC / FAA of Change	N						
6 Induly 107 FAA of Change					_		
9							
9 # Document Control Actions	Reqd	Resp		Notes		Co	mplete
	Reqd	Resp KJ		Notes		Con	mplete
# Document Control Actions 10 Move Electronic Files 11 Update Blue/Pink/DSI Folder and Electronic Files				Notes			
# Document Control Actions 10 Move Electronic Files 11 Update Blue/Pink/DSI Folder and Electronic Files 12 Update Approved/Preliminary PDF Files	Ņ V	KJ 100 KJ		Notes		Co	
# Document Control Actions 10 Move Electronic Files 11 Update Blue/Pink/DSI Folder and Electronic Files	Ň	KJ 168	Rev. D	Notes			
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# Document Control Actions 10 Move Electronic Files 11 Update Blue/Pink/DSI Folder and Electronic Files 12 Update Approved/Preliminary PDF Files 13 Update Document Record (DR) 14 Update Product Development Summary 15 Update QSI 021 and/or STC Approval List 16 Update Parts / STC Database	Y Ni Y Y N N	KJ 100 KJ		Notes			
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